

SPECIFICATION

Customer :

Applied To :

Product Name : SPEAKER

Model Name : KP35X20SP1-3773

Drawing No. : KFC3773

Signature of Appronal

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Signature of KEPO

Approved by	Checkde by	Issued by	Date



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1. Scope

This specification is applied to the dynamic speaker which is used all of the electrical acoustic product.

-- compact, rich sound

-- applications: mobile phone, PDA, notebook computer, etc. ..

2. General

2.1 Out-Diameter : 35x20 mm

2.2 Height : 7.1 mm

2.3 Weight : 5.6 g

2.4 Operating Temperature range:

-20~+50°C without loss of function

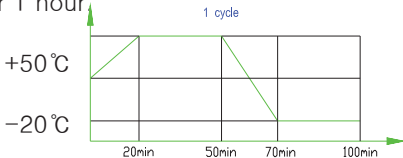
2.5 Store Temperature range:

-20~+60°C without loss of function

3. Electrical and Acoustic Characteristics.

Test condition : 15 ~ 35 °C, 25% ~ 85% RH, 860~1060 mbar

No	Items	Specification
1	Impedance	8 Ω ± 15% (1Vrms at 1KHz)
2	Sound Pressure Level	91 dB ± 3dB (0.1W/0.1M at 0.8, 1.0, 1.5, 2kHz)
3	Resonance Frequency	700 Hz ± 20%
4	Frequency Range	Fo ~10KHz
5	Input Power	Rated 1 W / Max. 1.5 W
6	Distortion	<5% Max. at 1kHz/1Vrms
7	Buzz and Rattle	Should not be audible buzzes,rattles when the 2.83V sine wave signal swept at frequency range.
8	Polarity	When supplied plus D.C. voltage to (+) terminal, the cone diaphragm must move to forward.

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<h3>4. Reliability Test</h3> <p>After test(1~7item), the speaker S.P.L . difference shall be within $\pm 3\text{dB}$, and the appearance not exist any change to be harmful to normal operation (e.g. cracks,rusts,damages and especially distortion).</p>			
No	Items	Specification	
1	High Temperature Test	After being placed in a chamber with $+60\pm 3\text{ }^{\circ}\text{C}$ for 96 hours and then being placed in natural condition for 1 hour, speaker shall be measured.	
2	Low Temperature Test	After being placed in a chamber with $-20\pm 3\text{ }^{\circ}\text{C}$ for 96 hours and then being placed in natural condition for 1 hour, speaker shall be measured.	
3	Humidity Test	After being placed in a chamber with 85 to 90%R.H. at $+40\pm 2\text{ }^{\circ}\text{C}$ for 96 hours and then being placed in natural condition for 1 hour, speaker shall be measured.	
4	Thermal Shock Test	<p>After being placed in a chamber at $+50^{\circ}\text{C}$ for 0.5 hour, then speaker shall be placed in a chamber at -20°C for 0.5 hour(1 cycle is the below diagram).</p> <p>After 6 above cycles, speaker shall be measured after being placed in natural condition for 1 hour</p> 	
5	Vibration Test	After being applied vibration of amplitude of 1.5mm with 10 to 55Hz band of vibration frequency to each of 3 perpendicular directions for 1 hour, then placed in natural condition for 1 hour, speaker shall be measured.	
6	Drop Test	The speaker when mounted in the jig which weight 85g~100g, shall with stand 15 times random drops from a height of 1.5 meter to a concrete floor faced with 5mm thick hard wood board.and be nothing mechanical damage.	
7	Load test	After being applied loading white noise with input power 1W(2.83Vrms.) for 96 hours, then placed in natural condition for 1 hour, speaker shall be measured.	
8	Insulation test	When they are measured with DC 100V the insulation resistance between v.c. terminal and frame must be more than 1 MΩ	

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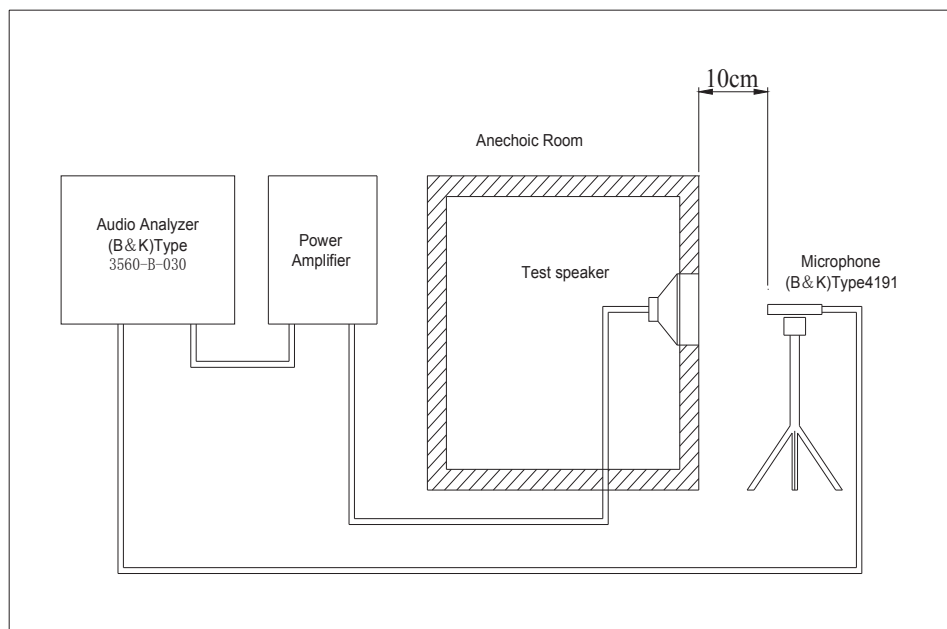
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5. Measurement Block Diagram & Response curve



[dB/20.0u Pa]

Output Response (Signal) - Input Magnitude

Working : Input : Input : SSR Analyzer



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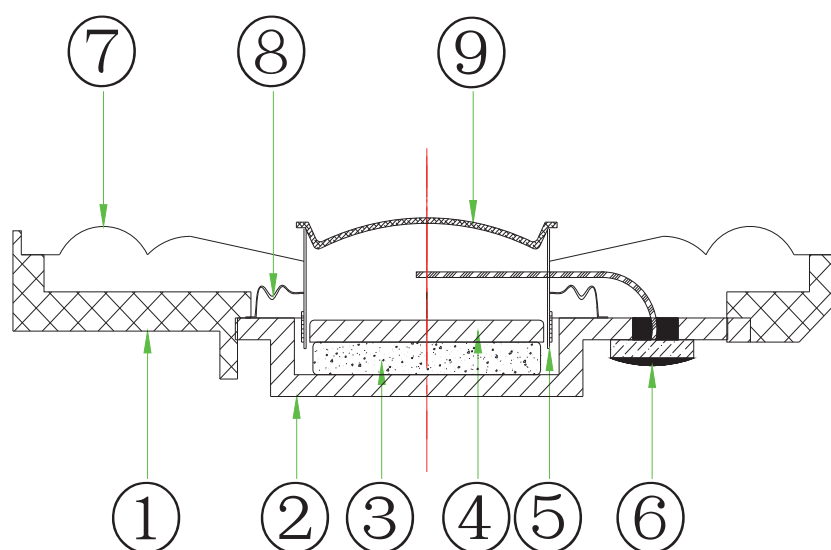
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6. Structure



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9	Dust Cap	1	Kraft Paper	
8	Damper	1	Silk phenol disposal	
7	Diaphragm	1	TETORON FIBER	
6	Terminal	1	White paper	
5	V-coil	1	Lock	
4	Plate	1	SPCC	
3	Magnet	1	Nd-Fe-B	
2	YOKE	1	SPCC	
1	Frame	1	ABS	
No.	Part Name	Q'ty	Material	Remarks

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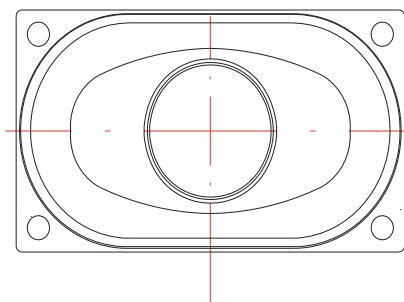
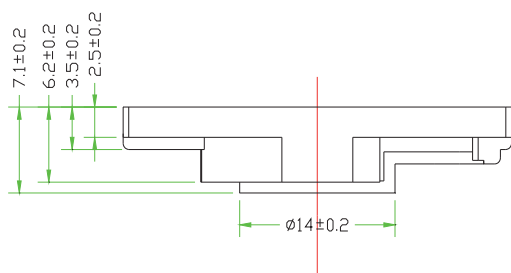
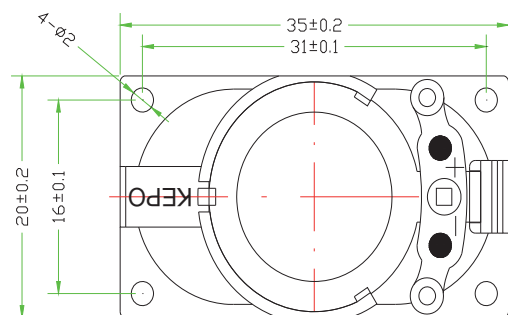
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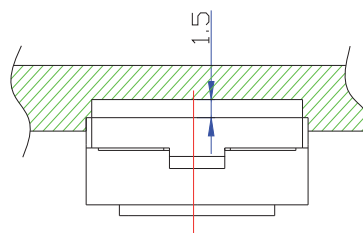
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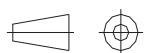
7. Dimensions



Speaker shall be free from striking the baffle when a 1.5mm gap is allowed between the baffle board and the speaker front



FIRST ANGLE PROJECTION



UNIT : mm

Tolerance : ±0.2

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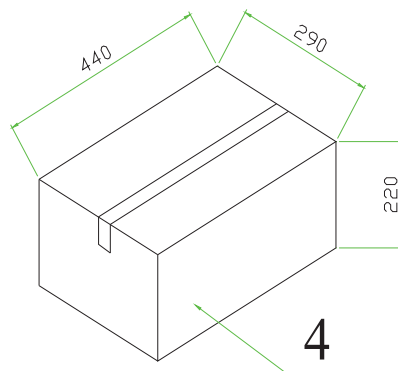
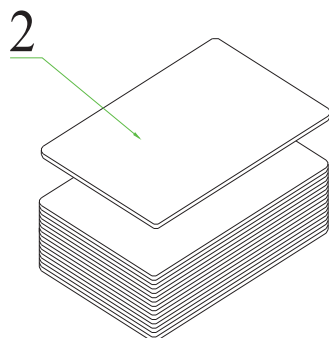
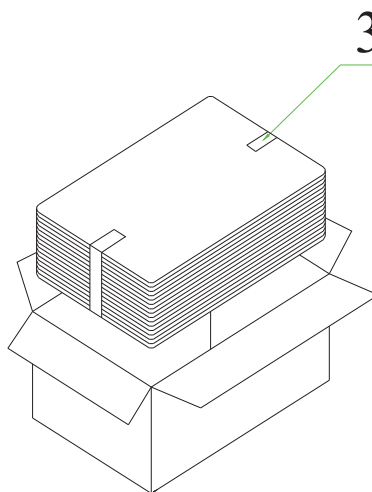
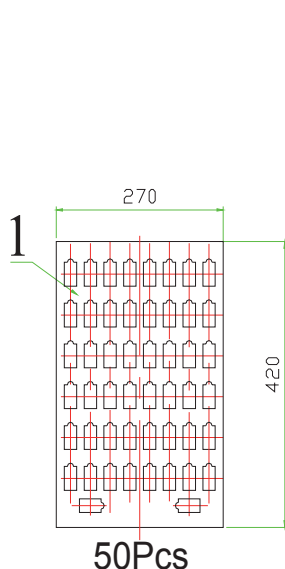
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8. Packing



QTY: 700Pcs

440 x290 x220